



BENDING PROCEDURE 29 TEST COUPONS

P. O. Box 5811
Kingwood, Texas 77325

Office: 832 418 9180
Fax: 713-481-8428
SKYPE: 281 968 0727

1.0 PURPOSE

This procedure describes the location of qualification test coupon per ASME B16.49

2.0 SCOPE

This procedure is in strict adherence for qualification test bend locations per ASME B16.49

3.0 RESPONSIBILITY

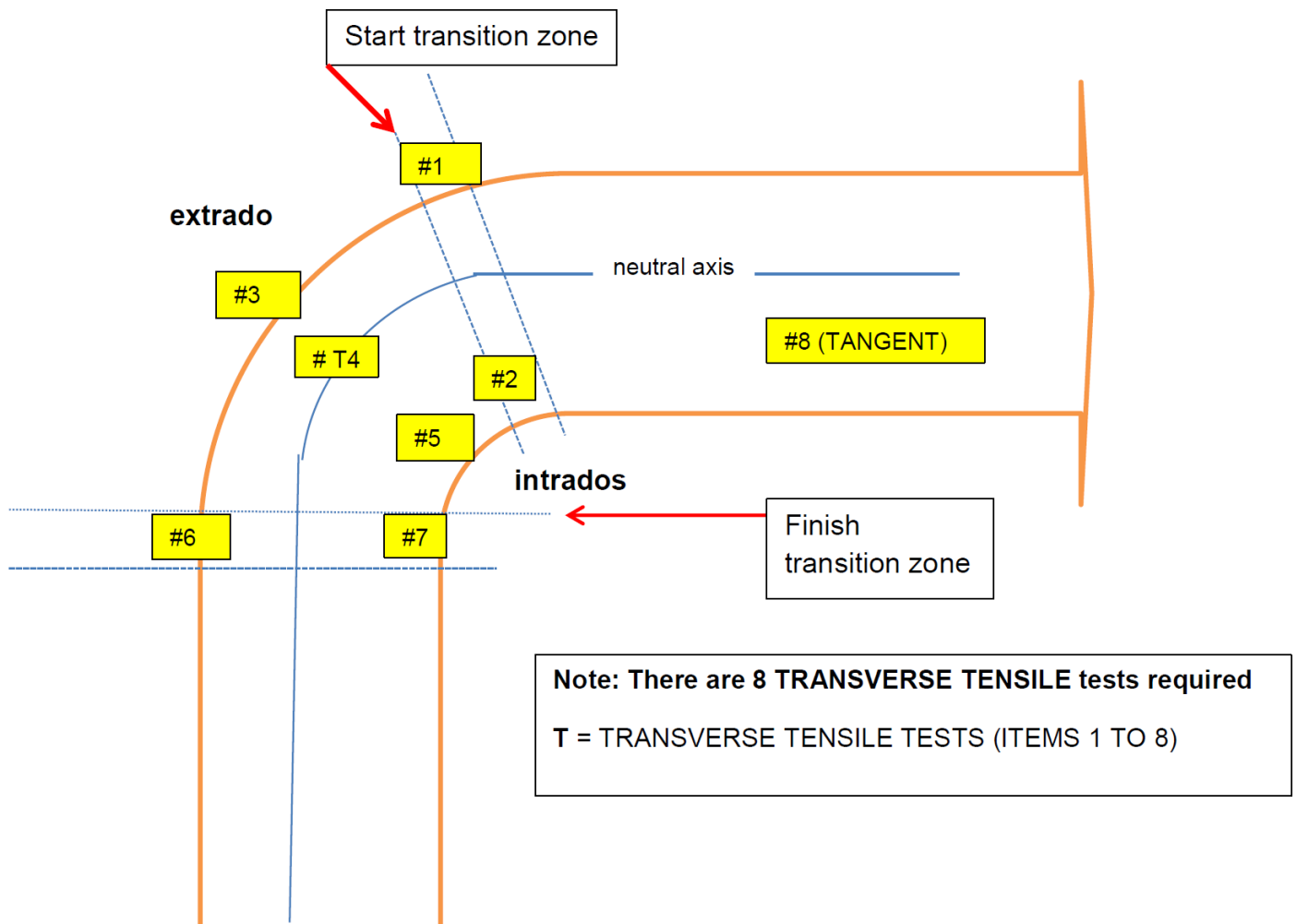
The Quality Manager or the Shop Superintendent are responsible for ensuring test samples are correctly removed and accurately identified **according to this procedure**

4.0 PROCEDURE

Samples shall be suitable identified on the test bend with paint stick or equivalent. Prior to remove of the sample, they shall be photographed for inclusion in the lab report.

CONTROL COPY DATA		DATE
Prepared By:	GORDON AAKER	July 3, 2017
Reviewed By:		
Approved By:		
Issued By:		
Issued To:		

FIG. 11.1.1 – LOCATION OF TRANSVERSE TENSILE TESTS



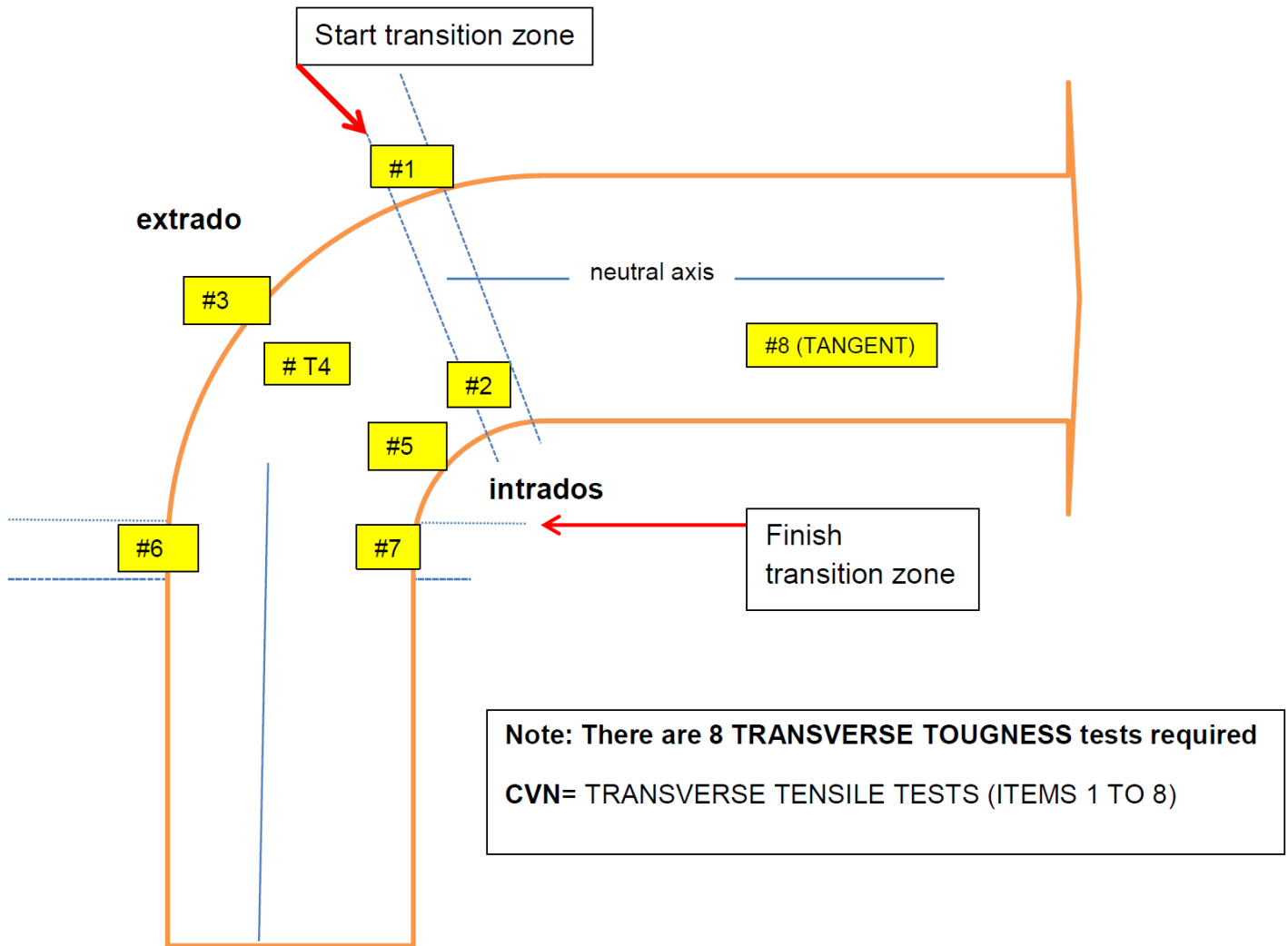
CONTROL COPY DATA		DATE
Prepared By:	GORDON AAKER	July 3, 2017
Reviewed By:		
Approved By:		
Issued By:		
Issued To:		

BENDING PROCEDURE 29 TEST COUPONS

P. O. Box 5811
Kingwood, Texas 77325

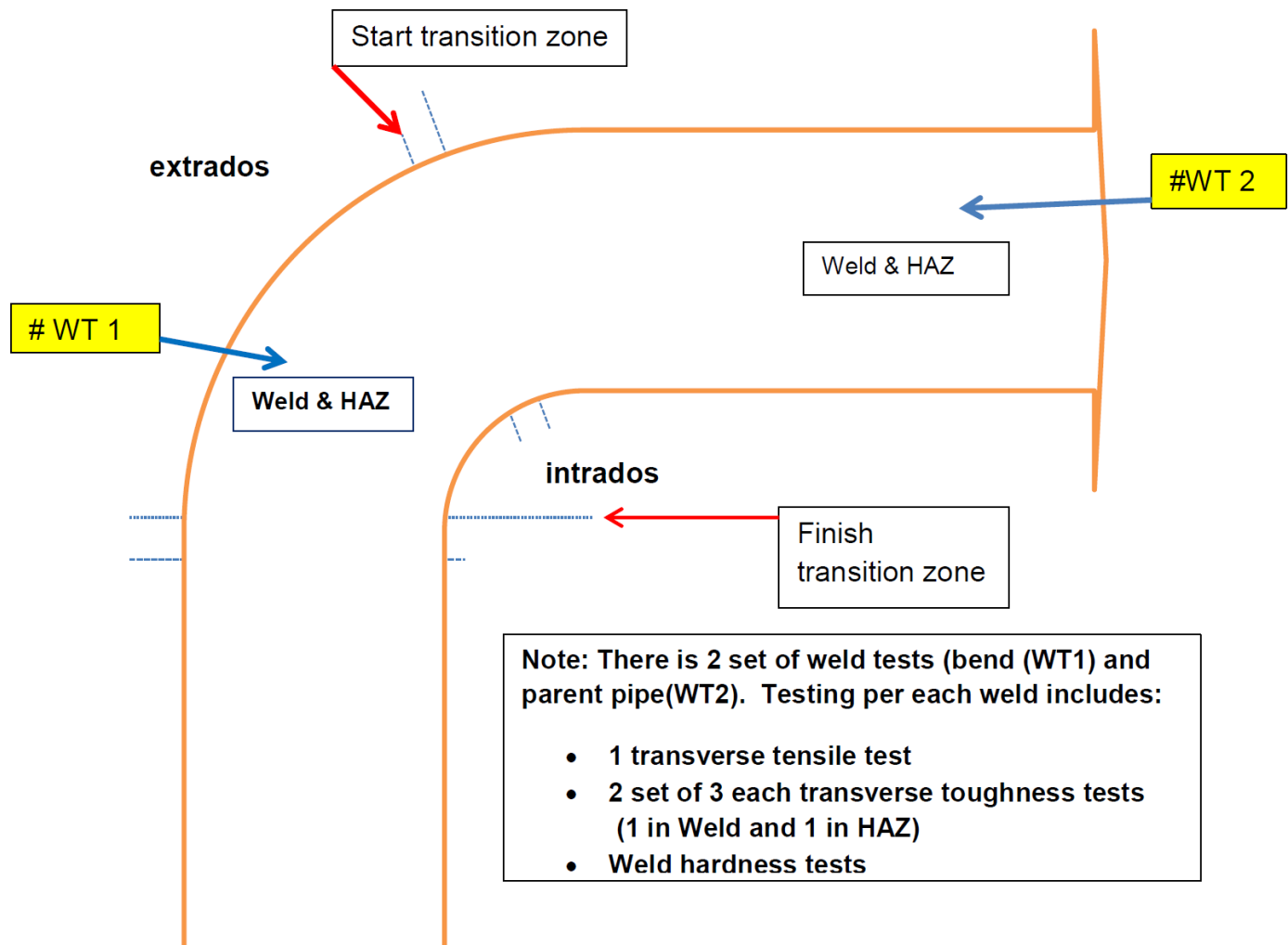
Office: 832 418 9180
Fax: 713-481-8428
SKYPE: 281 968 0727

FIG. 11.1.2 – LOCATION OF TRANSVERSE TOUGHNESS TESTS



CONTROL COPY DATA		DATE
Prepared By:	GORDON AAKER	July 3, 2017
Reviewed By:		
Approved By:		
Issued By:		
Issued To:		

FIG.11.1.3 – LOCATION OF WELD TESTS



CONTROL COPY DATA			DATE
Prepared By:	GORDON AAKER		July 3, 2017
Reviewed By:			
Approved By:			
Issued By:			
Issued To:			



BENDING PROCEDURE 29 TEST COUPONS

P. O. Box 5811
Kingwood, Texas 77325

Office: 832 418 9180
Fax: 713-481-8428
SKYPE: 281 968 0727

MANUFACTURING PROCEDURE SPECIFICATION AND INSPECTION TEST PLAN FOR INDUCTION BENDING		PAGE 5	PASADENA, TEXAS July 3, 2017
	CONTROL COPY DATA		DATE
Prepared By:	GORDON AAKER		July 3, 2017
Reviewed By:			
Approved By:			
Issued By:			
Issued To:			

BENDING PROCEDURE 29 TEST COUPONS

*P. O. Box 5811
Kingwood, Texas 77325*

*Office: 832 418 9180
Fax: 713-481-8428
SKYPE: 281 968 0727*

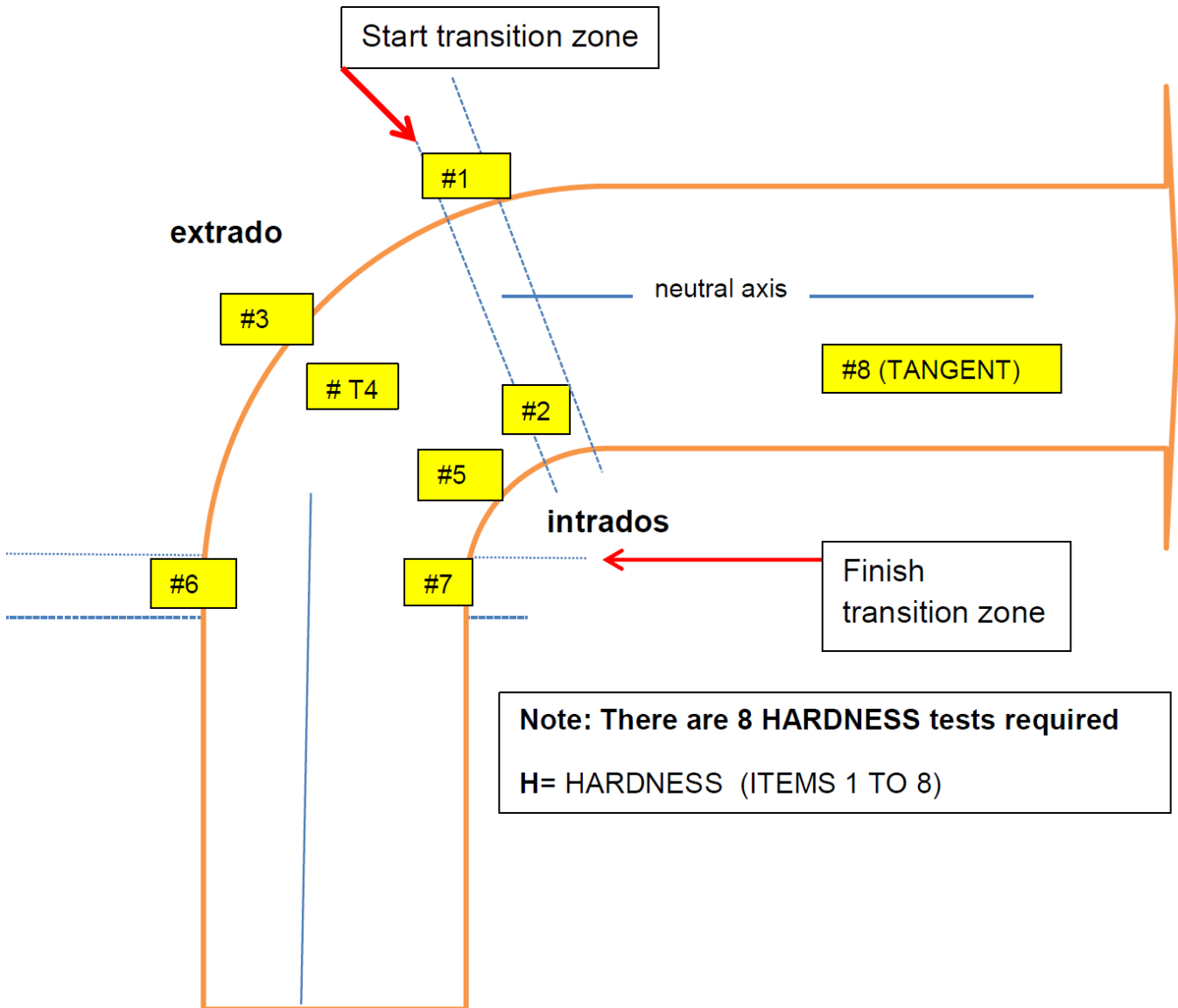
FIG. 11.1.4 – HARDNESS TEST

MANUFACTURING PROCEDURE SPECIFICATION AND INSPECTION TEST PLAN FOR INDUCTION BENDING		PAGE 6	PASADENA, TEXAS July 3, 2017
	CONTROL COPY DATA		DATE
Prepared By:	GORDON AAKER		July 3, 2017
Reviewed By:			
Approved By:			
Issued By:			
Issued To:			

BENDING PROCEDURE 29 TEST COUPONS

P. O. Box 5811
Kingwood, Texas 77325

Office: 832 418 9180
Fax: 713-481-8428
SKYPE: 281 968 0727



CONTROL COPY DATA		DATE
Prepared By:	GORDON AAKER	July 3, 2017
Reviewed By:		
Approved By:		
Issued By:		
Issued To:		